Work Order ID 48670E

July 1, 2009 9:08:11 AM

Page 1

Item ID:

D3140-57

Accept

Setup Start

Stop



Revision ID: Item Name:

Doubler Kit

Start Qty: 1.00

Cust Item ID: Customer:

Start Date:

7/15/09 Required Date: 8/03/09

Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Operation

Set Up/

Draw

Plan Draw

Accept

Reject Reject Qty

Insp.

Work Center ID

Description

Run Hours

Number

Code Rev.

Qty

Number

Stamp

Revision Nbr

Pick Kit

100

Draw Nbr

Packaging

Memo

Packaging

110

Quality Control

QC4-100% Inspect kits for completeness

Identify as per dwg & Stock Location:

Ship to delostek fler P10: 9004 CX 09109115 x0

120

Packaging

Packaging

Memo

Memo

0.00

0.00

N/A

C209109/15 *

July 1, 2009 9:08:11 AM

Item ID:

D3140-57

F

Revision ID: Item Name:

Doubler Kit

Start Date:

Required Date: 8/03/09

7/15/09

QC:

Start Qty: 1.00

Operation

Description

Req'd Qty: 1.00



Date:

Accept



Setup Start

Stop

Reject

Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date: _____

QC21- Final Inspection - Work Order Release

Tooling: SPC (Y/N): Date: Date:

Draw

Rev.

Plan

Code

Run

Accept

Qty

Start

Stop

Reject

Qty

Number Stamp

Insp.

Sequence ID/ **Work Center ID**

130

Quality Control

QC

Memo

Run Hours

Set Up/

0.00

0.00

U 97-99-16

Picklist Print

July 1, 2009 9:08:10 AM

Work Order ID: 48670E

D3140-57RevF

Parent Item Name: Doubler Kit

D 11 77

Comments:

Parent Item:



Start Date: 7/15/09

Required Date: 8/03/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3140-09RevF Doubler Assembly		Manufactured	No			100	Each	1.0000	1.0000	3479	3	50
				Warehou Loca Main Wa ST	tion	<u>Loc (</u>	<u>Oty</u> 1	Loc Code	K	() 91 5029L	18/14	
D3140-101RevF		Manufactured	No		34773	100	Each	1.0000	2.0000	3515	7	SV
	·			Warehou Loca Main Wa	tion	<u>Loc (</u>	<u>Oty</u>	Loc Code				
				ST			1					
D3140-241RevF	III 81881 11881 1188 1188 1188 1188 118	Manufactured	No		35157	100	l Each	7.0000	1.0000 	36731	<i>(</i>)	Su
20.000	\\			<u>Warehoi</u> <u>Loca</u>		<u>Loc (</u>	<u>Qty</u>	Loc Code				
	0/1	(1		Main Wa ST	rehouse 36731		7 7					

Page 1

July 1, 2009 9:08:10 AM

Work Order ID: 48670E

Parent Item:

D3140-57RevF

Parent Item Name: Doubler Kit

Comments:



Start Date: 7/15/09

Required Date: 8/03/09

Start Qty: 1.00

Required Qty: 1.00

									- •				
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaini Qty To F		Qty Issued	Date Issued	Status
D314Q-301RevF		Manufactured	No	X		100	Each	2.0000	2.0000	B.	34762		54
Double				<u>Wareho</u> <u>Loc</u>	use ition	Loc	<u>Otv</u>	Loc Code		BS	ן א ודרו	C £9109	115
				Main Wa	arehouse								
				ST			2						
					34381		1						
D3140-87RevF		14 C . 1	N.		36762	100	l Post	5,0000	1 0000				
Doubler		Manufactured	No			100	Each	5.0000	1.0000	13	35/55		50
				<u>Wareho</u> <u>Loc</u> a	use ation	<u>Loc</u>	<u>Qty</u>	Loc Code	, ,				
				Main Wa	arehouse								
				ST			5						
					35155		5						
D3140-91RevF	1/14 1 1 1 1 1 1 1 1	Manufactured	No	_	//	100	Each	0.0000	1.0000		B36-	732	14/0

July 1, 2009 9:08:10 AM

Work Order ID: 48670E

Parent Item:

D3140-57RevF

Parent Item Name: Doubler Kit





Start Date: 7/15/09

Required Date: 8/03/09

Start Oty: 1.00

Required Qty: 1.00

Comments:								ì	start Qty: 1.00	1	Kequirea Qiy	: 1.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3140-95RevF		Manufactured	No			100	Each	9.0000	3.0000	34534		59
*				Wareho Loca Main Wa	<u>ition</u>	<u>Loc</u>	<u>Oty</u>	Loc Code		51723	(X)	SP
				ST	achouse		9					
					34375		9					
D3140-97RevF		Manufactured	No			100	Each	4.0000	1.0000	15377	13 5	Ģ
				Wareho	tion	Loc	<u>Otv</u>	Loc Code				
				Main Wa ST	renouse		4					
				31	37773		4 4	Keste 4	<i>-</i>			
D3140-99RevF	B115 /B+211P (B1B (1) B1(B1BB (1) (B	Manufactured	No		3///3	100	4 Each	2.0000	1.0000		- A	
Doubler										367	76 F	50
	(1)	1/1		<u>Wareho</u> <u>Loca</u> Main Wa	tion	<u>Loc</u>	<u>Oty</u>	Loc Code				
	~/			ST			2					
					36761		2					

July 1, 2009 9:08:10 AM

Work Order ID: 48670E

Parent Item:

D3140-57RevF

Parent Item Name:

Doubler Kit

Comments:

D3140-105RevF

Doubler



Start Date: 7/15/09

Required Date: 8/03/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3140-103RevF		Manufactured	No			100	Each	6.0000	1.0000	343	77	5ψ
	1,	11.		Warehou	<u>se</u>	Loc (<u>Otv</u>	Loc Code				

Manufactured

No

Location

Main Warehouse

ST 6

34377 6

100 Each 2.0000 1.

1.0000

34379

50

<u>Warehouse</u>	Loc Oty	Loc Code	
Location			
Main Warehouse			
ST	2		
34379	2		

Monday, 22/06/2009 9:11:35 AM

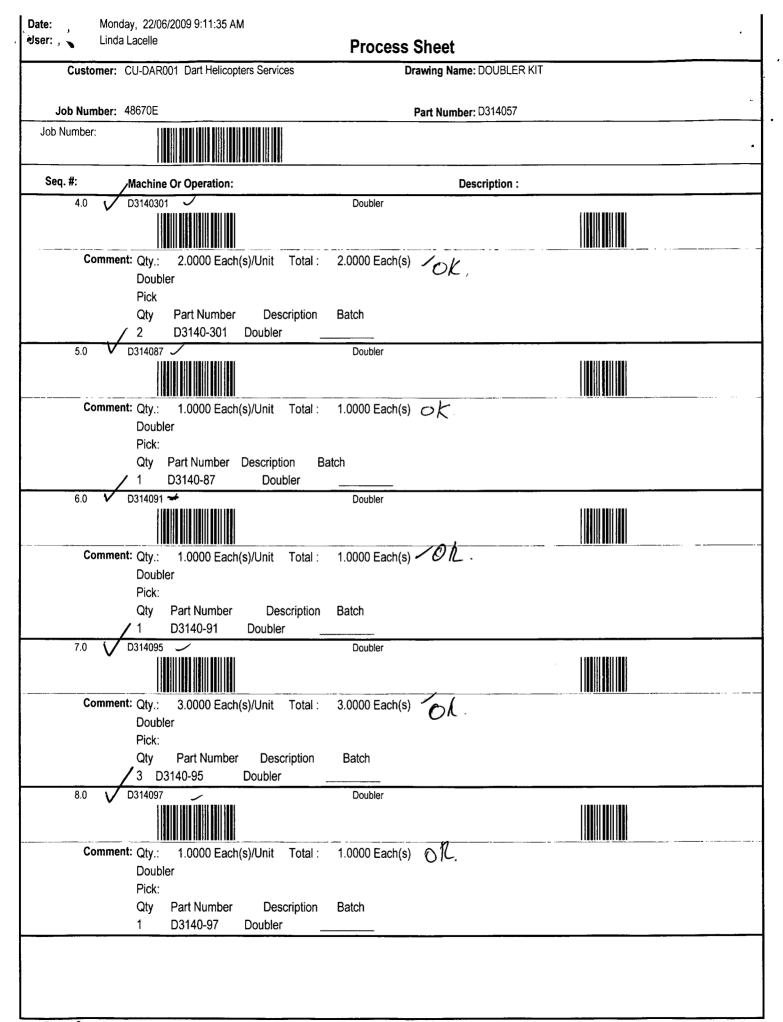
Linda Lacelle

User: **Process Sheet** : DOUBLER KIT Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 48670E **Estimate Number** : 11452 P.O. Number **Part Number** : D314057 S.O. No. : This Issue : 22/06/2009 **Drawing Number** : D3140 REV F Prsht Rev. : NC : N/A **Project Number** : 11 : F : SMALL /MED FAB First Issue Type **Drawing Revision** : 39169E **Previous Run** Material **Due Date** : 10/09/2009 Qty: 1 Um: Each Written By Checked & Approved By Comment Removed D3140-65/-81/-83; Added D3140-301 K : Est. B02.11.13 Est. Rev C New dwg rev. ecn781 06.04.18 EC Est Rev:D As per ECN #829 06-11-20 JLM **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 D314009 Doubler Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) ok. **Doubler Assembly** Pick: Qty Part Number Description Batch D3140-09 Doubler Assy D3140101 🛩 Doubler Comment: Qty.: 2.0000 Each(s)/Unit 2.0000 Each(s) Total: Doubler Pick: Qty Part Number Description Batch D3140-101 Doubler D3140241 ~ 3.0 Doubler 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Doubler Pick: Qty Part Number Description Batch D3140-241 Doubler

Dart Aerospace Ltd

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W/O:			W	ORK ORDER CHANGE	S			,	•
DATE	STEP	PROC	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	Date: _	
		esolution:							
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section			ication	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sec	tion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries



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Part No		PAR #:	Fault Ca	tegory:	_ NCR	: Yes	No DQ	A:	Date: _	
	R	esolution:	Disposit	ion:	_ QA:	N/C CI	osed:		Date:	
NCR:		V	VORK OR	DER NON-CONFORMA	ANCE	(NCR)			
DATE	STEP	Description of NC	Description of NC Corrective Action				Verific	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
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					. [
					}					

NOTE: Date & initial all entries

Date: Monday, 22/06/2009 9:11:35 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: DOUBLER KIT** Job Number: 48670E Part Number: D314057 Job Number: Seq. #: Machine Or Operation: Description: D314099 Doubler Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Doubler Pick: OK. Description Batch Part Number Doubler D3140-99 D3140103 U Doubler Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: 10K Qtv Part Number Description Batch D3140-103 Doubler D3140105 Doubler Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: OR Qty Part Number Description Batch D3140-105 Doubler INSPECT 100% KITS FOR COMPLETENESS Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/W/O RELEASE Comment: FINAL IN Job Completion

Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANG	SES				٠,	•
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103										
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